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TECHNICAL NOTE

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EXPERIMENTAL PANEL FLUTTER RESULTS FOR SOME FLAT AND

CURVED TITANIUM SKIN PANELS AT SUPERSONIC SPEEDS

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EXPERIMENTAL PANEL FLUTTER RESULTS FOR SOME FLAT AND CURVED TITANIUM SKIN PANELS AT SUPERSONIC SPEEDS

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SUMMARY

The results of tests at Mach numbers from 1.72 to 2.62 on panels having a thickness from 0.015 to 0.045 inch, length-width ratio from 0.36 to 2.76, and radius-thickness ratio from 600 to infinity are presented. These results indicate a strong influence of differential pressure, which caused buckling, on the flutter mode and on the dynamic pressure at flutter for the curved panels. Results for both the flat and curved panels fall within an extrapolation of an existing experimental panel flutter boundary.

INTRODUCTION

Panel flutter has become an increasingly important design consideration for supersonic vehicles. Theoretical methods have not advanced enough to determine reliable panel flutter boundaries, and experimental results are generally used in design work. Minimum weight requirements, new materials, and manufacturing processes have contributed to the complexity of the skin structures, and additional experimental investigations are required for many new vehicles.

In order to supplement available experimental results, an investigation of the flutter characteristics of some low-aspect-ratio flat and curved titanium panels has been conducted in the Langley Unitary Plan wind tunnel. The panels were constructed of 0.050-inch-thick sheets of titanium riveted to essentially rigid members on the four edges with the unsupported section chemically milled in steps to the desired skin thickness. Two panels having a radius of curvature of 48 inches and a radius-thickness ratio of 2,400 and one panel having a radius of curvature of 12 inches and a radius-thickness ratio of 600 were tested. The effect of pressure differential across the panel was also investigated. Tests were conducted over a Mach number range from 1.72 to 2.62 at dynamic pressures up to 2,670 lb/sq ft.

SYMBOLS

E	Young's modulus of elasticity
7	unsupported panel length in streamwise direction, in.
М	Mach number
p	static pressure on panel support face, lb/sq ft
p_c	cavity pressure behind panel, lb/sq ft
Δp	pressure differential across panel, pc - p, lb/sq ft
q	dynamic pressure, lb/sq ft
t	skin thickness, in.
W	unsupported panel width, perpendicular to airstream, in.
$\beta = \sqrt{M^2 - 1}$	 · 1

APPARATUS

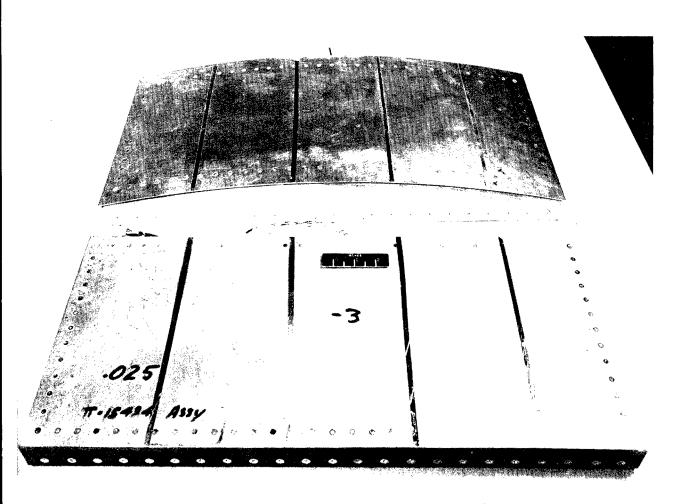
Wind Tunnel and Panel Support

Tests were conducted in the low Mach number test section of the Langley Unitary Plan wind tunnel, a variable-pressure, continuous-flow tunnel. The test section is 4 feet square and approximately 7 feet in length. The nozzle leading to the test section is of the asymmetric sliding-block type, and Mach number may be varied from 1.6 to 2.9 without tunnel shutdown.

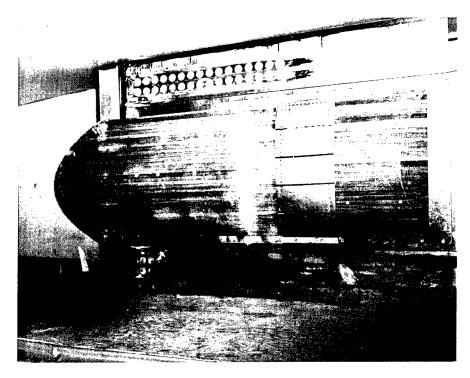
The panel support system for flutter tests consists of a vertical splitter plate extending from floor to ceiling of the test section. In order to avoid the effects of the tunnel wall boundary layer, the flat surface or test side of the splitter plate is located about 15 inches from the tunnel side wall. Figure 1 includes photographs of the panel support installed in the test section. The face of the test-section door on which the support is mounted is dished out, and this in combination with a 1° angle of attack of the flat surface of the splitter plate compensates for the presence of the splitter plate in the airstream and, thus, prevents tunnel choking.

A static-pressure survey over the face of the splitter plate indicated that the Mach number was reduced by 0.04 over the panel because of the 1° angle of attack of the splitter plate. This reduction was indicated for both the flat

splitter plate configuration and the configuration with a curved fairing in place, and all Mach numbers quoted herein are so adjusted. The pressure survey indicated that a maximum deviation over the test panel surface of 3 percent of the free-stream static pressure occurred at a Mach number of 1.72 and diminished to a value of about 1 percent of the free-stream static pressure at a Mach number of 2.11.



(a) Typical flat and curved panels. L-61-1339
Figure 1.- Model photographs.

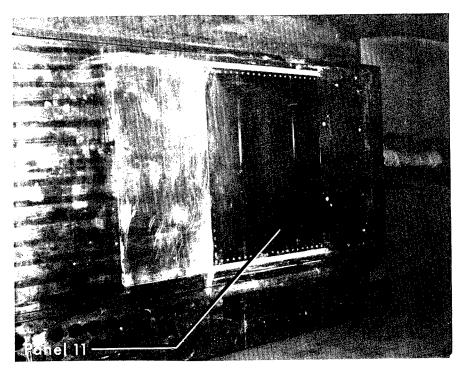


(b) Typical curved-panel installation. L-60-8612
Figure 1.- Continued.

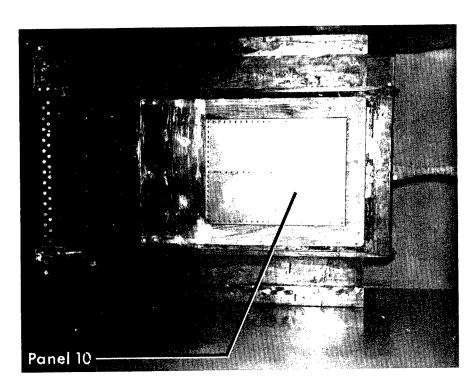
Panels and Instrumentation

Panel geometric characteristics are presented in table I, and pretest vibration data with sketches of the node line locations are presented in table II. It should be noted that the node line location and frequencies are in some cases different than are ordinarily expected for a simple panel when only the structural restraints are considered. For example, the sequence of panels 1 to 3 represents a progressive decrease in panel thickness. It was expected that the frequency for a given mode of vibration would decrease with this sequence in an orderly manner, but this did not happen. The variation of frequency with mode shape for an individual panel was also unusual, in most cases. The behavior of these natural modes is thought to be caused primarily by cavity effects and secondarily by construction inaccuracies.

Photographs of the panels and tunnel installation are presented in figure 1, and sketches of the test panel construction are presented in figure 2. The panels were constructed of 0.050-inch-thick titanium sheets riveted on the four edges to steel angles. The unsupported portion of the sheets was chemically milled in two steps to lesser skin thicknesses as indicated in table I and as shown in figure 2. The angles supporting the skin were bolted to another steel angle which when mounted in the splitter plate formed a sealed box about 1.8 inches deep with the skin surface of the flat panels flush with the face of the splitter plate.

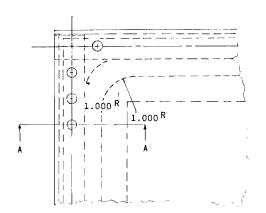


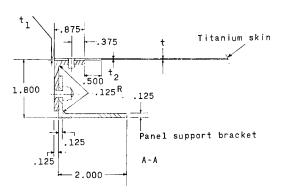
L-61-5834.1



(c) Stiffened-panel installation. L-61-5835.1

Figure 1.- Concluded.





(a) Flat-panel construction.

Figure 2.- Test panel details. All dimensions in inches.

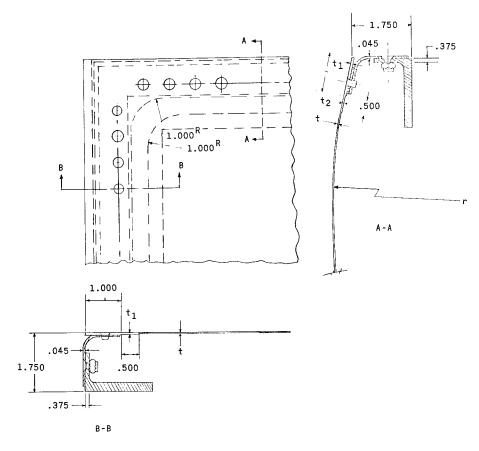
The curved panels were constructed in a similar manner and curved wooden fairings were added to the face of the splitter plate as shown in the photograph in figure 1(b). The projected width of the 48-inch-radius curved panels was about 22 inches and that of the 12-inch-radius panel was about 16 inches.

Each panel was instrumented with three strain gages and two variable-reluctance deflection pickups. Four of these five channels of information were selected for each run and recorded continuously on a magnetic tape recorder. Pressure in the sealed compartment behind the panels was remotely controlled by a pressure regulator and measured by means of a differential pressure gage which measured the difference between the cavity pressure and the static pressure on the panel support face. Motion pictures were taken during flutter at 1,000 frames per second to study the flutter modes and to insure that the signals recorded originated in the panels and not from faulty instrumentation.

TEST PROCEDURE

In general, tests were conducted by using the following procedures: Supersonic flow was established at a low dynamic pressure, and the sliding-block nozzle was moved from the optimum starting Mach number position to the desired test Mach number position.

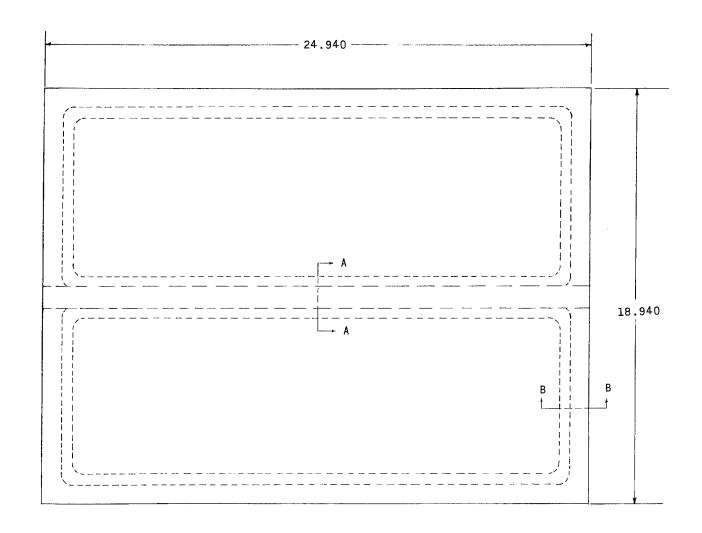
Dynamic pressure was then increased in steps or, in some instances, at a slow rate. At each level of dynamic pressure or simultaneously with the slow rate of dynamic-pressure increase, the pressure behind the panel was cycled producing pressure differences across the panel within the range of about ±100 lb/sq ft. When flutter occurred, tunnel dynamic pressure and the pressure behind the panel were recorded manually. For the flat panels there was a definite pressure differential, usually near zero, for which the panel fluttered at the lowest dynamic pressure. After an approximate flutter level had been initially established and in order to insure that this minimum value of dynamic pressure was obtained, the dynamic pressure was increased into the flutter region several times with the pressure differential set at several positive and negative values.



(b) Curved-panel construction details.

Figure 2.- Continued.

DISCUSSION OF RESULTS





(c) Stiffened-panel details (test panels 10 and 11).

Figure 2.- Concluded.

Flat Panels

The results of the flutter tests of panels 1, 2, 3, and 11 are presented in figure 3 in terms of the minimum dynamic pressure at flutter, or the maximum dynamic pressure in cases for which no flutter was obtained, as a function of Mach number. The data do not have a uniform variation with Mach number, but do exhibit the expected trend of increasing dynamic pressure at flutter with increasing panel thickness. The exception to this increase was panel 11 which was visibly buckled when installed in the splitter plate. Evidently, the panel was not severely buckled, since it fluttered at a low dynamic pressure. As described in reference 1, the dynamic pressure at flutter decreases with increasing compressive stress to a minimum; thereafter, an increase in stress increases the flutter dynamic pressure. In reference 1 the minimum dynamic pressure was obtained when the panel was near the critical buckling stress.

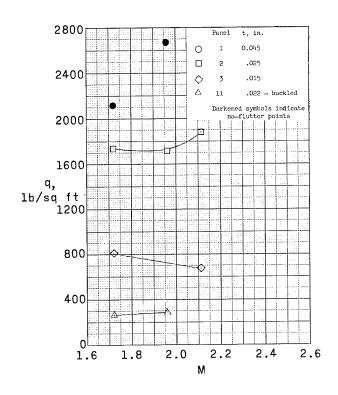


Figure 3.- Effects of skin thickness and buckle condition on minimum flutter dynamic pressure for several flat panels.

Curved Panels

Only one of the curved panels tested (panel 4) fluttered, and the results therefore appear somewhat inconsistent since panels 4 and 5 had the same radius and thickness and differed only by a 1/2-inch-wide, 0.015-inch-thick step increase in thickness along each edge of panel 5. Panel 5 was tested to the tunnel dynamic pressure limit of 2,625 lb/sq ft and did not flutter. The results for panel 4 at a Mach number of 1.72 are plotted in figure 4 for q as a function of pressure differential. The data are for runs 8 and 12 which were two separate tunnel installations. Only one flutter point was obtained on this panel in the unbuckled condition. This point was at a positive pressure differential of 66 lb/sq ft and a dynamic pressure of 1,599 lb/sq ft. This flutter had a very low amplitude and was not visible to the naked eye and was barely visible in the highspeed motion picture. This behavior is in sharp contrast to the buckled flutter which had amplitudes of about 1/4 inch and was easily visible. The variations in frequencies evident in figure 4 were caused by the different buckle patterns which initially occurred. Buckles having a large area had lower frequencies and higher amplitudes than the buckles having a small area. In some cases, the first buckles which occurred were of small area, and the associated flutter (which began immediately after the buckle formed) was of a higher frequency than the flutter which occurred as the pressure differential decreased and caused the small buckles to merge into larger buckles. For example, the two points in figure 4 at a dynamic

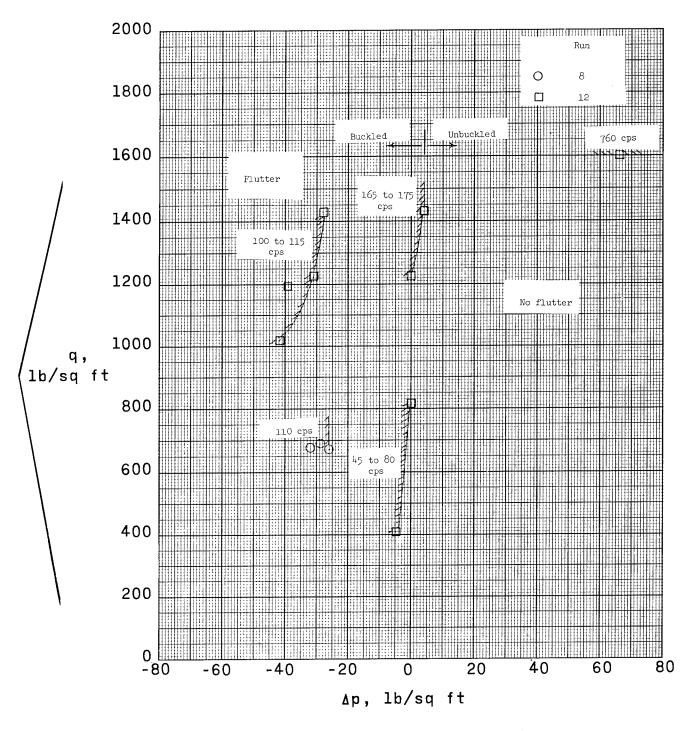


Figure 4.- Flutter boundaries for two tunnel installations of panel 4 at $\,$ M = 1.72.

pressure of 1,222 lb/sq ft were obtained by holding a constant dynamic pressure and decreasing pressure differential. The panel initially buckled at zero pressure differential and began flutter at a frequency of 165 cps. This flutter continued until the pressure differential reached -31 lb/sq ft; then, the buckle pattern changed and the flutter frequency decreased to 105 cps.

No panels were destroyed during the tests, and an indication of the fatigue life is given by the 0.015-inch-thick panel 3, which fluttered an estimated 2.5 hours with only a slight stretching of the skin.

Comparison of Test Results With Previous Results

Many of the test points obtained were above the minimum flutter dynamic pressure for a particular configuration and are therefore not compared with previously published data. The minimum flutter dynamic pressures for these tests

are presented in figure 5 in terms of a panel flutter parameter $\left(\frac{\beta E}{q}\right)^{1/3} \frac{t}{l}$ and compared with the empirical envelope of reference 2. The maximum value of this parameter for each panel, which was encountered during the tests, is presented for all flat panels and for a buckled and unbuckled condition of a curved panel. Most of the data fall well within the envelope.

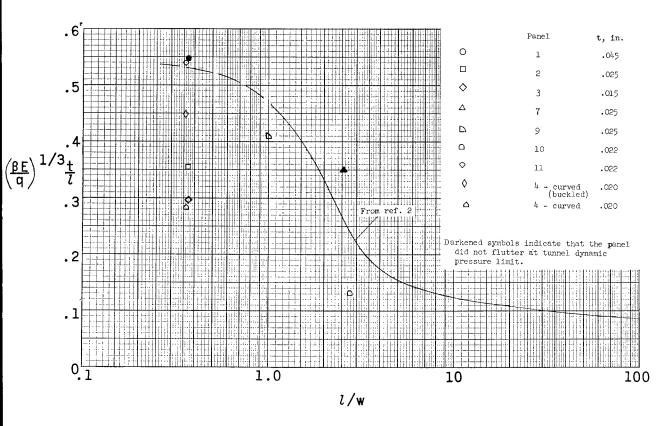


Figure 5.- Comparison of test results with experimental envelope of reference 2.

CONCLUDING REMARKS

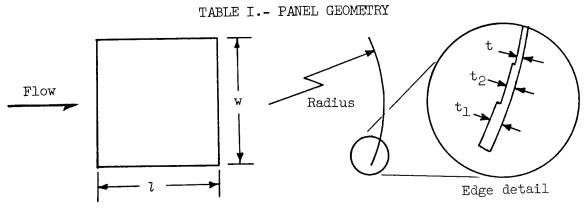
The test results show that panel buckling greatly affects the dynamic pressure required for flutter although no degree of buckling was investigated. Results for all flat panels and a curved panel buckled by pressure differential are shown to agree with previous results for flat panels. The flutter characteristics of a curved panel are shown to be highly dependent on the shape the panel assumes when buckled by normal pressure load.

A need for research on the effect of the cavity behind the panel on panel flutter characteristics is indicated by the pretest vibration results.

Langley Research Center,
National Aeronautics and Space Administration,
Langley Station, Hampton, Va., October 22, 1962.

REFERENCES

- 1. Hess, Robert W., and Gibson, Frederick W.: Experimental Investigation of the Effects of Compressive Stress on the Flutter of a Curved Panel and a Flat Panel at Supersonic Mach Numbers. NASA TN D-1386, 1962.
- 2. Kordes, Eldon E., Tuovila, Weimer J., and Guy, Lawrence D.: Flutter Research on Skin Panels. NASA TN D-451, 1960.



Panel	l, in.	w, in.	l/w	Radius, in.	t _l , in.	t ₂ , in.	t, in.
1 2 3 4 5 6 7 8 9 10	8.25 8.25 8.25 7.875 7.875 7.875 8.25 8.25 8.25 8.41	22.25 22.25 22.25 22.125 22.125 16.125 3.25 8.25 8.25	0.37 .37 .36 .36 .49 2.54 .39 1.00 2.76	48 48 12	0.045 .050 .050 .050 .050 .050 .050 .050	0.045 .035 .035 .020 .035 .035 .035 .035 .035	0.045 .025 .015 .020 .020 .025 .025 .025 .022

 $^{^{2}\!\}text{Panel}$ includes two bays of this dimension separated by stiffener. (See sketch in fig. 2(c).)

TABLE II.- PRETEST VIBRATION DATA

Panel	Δp, lb/sq ft	Natural frequency, cps	Approx. location of node lines	Panel	Δp, lb/sq ft	Natural frequency, cps	Approx. location of node lines
		175				230	
1	0	200		5	0	245	
		260				305	
		407 600	Not determined			4 7 5	
		146		6	0	500	
		161				550	Not determined
2	0	178		7; 8	0	460 650 890	Not determined Not determined Not determined
		191		9	0	139 203 285 338 393 433	Not determined Not determined Not determined Not determined Not determined
		213					Not determined
		252				79	
3	o	150				145	
		192 500	Not determined Not determined	10	О	219	
	-40	76 82 140	Not determined Not determined Not determined			248	
		202				275	
						303	Not determined
	0	230				93	
		240	Not determined	11	0	130	
4		325 400	Not determined Not determined			175	
	30	363					
		295	Nat. 1st				
		474	Not determined				

TABLE III.- TEST RESULTS

Panel	Run	Point	Mach number	q, lb/sq ft (a)	Δp, lb/sq ft (a)	$\left(\frac{\beta E}{q}\right)^{1/3} \frac{t}{l}$	Flutter frequency, cps	Comments
1	1 2	1 2	1.72 1.96	2,114 2,670	Vary ±100 Vary ±100	0.5564 .5467	No flutter No flutter	Max. q Max. q
2	33334455	3 4 5 6 8 9 10	1.72 1.72 1.72 1.72 1.96 1.96 2.11 2.11	1 888 1,727 1,816 1,733 1,724 1,700 1,882 1,857	↑ 42 ↑ 16 ↑ 28 24 ↑ 22 22 ↓-30 -30	.4122 .3297 .3248 .3297 .3515 .3600 .3539 .3539	No flutter No flutter 185 185 156	Min. flutter q Flutter stopped Flutter stopped
3	66666677777777777777777777777777777777	12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27	1.72 1.72 1.72 1.72 1.72 2.11 2.11 2.11	↑ 806 814 1,017 1,222 1,657 1,686 ↑ 670 ↑1,175 ↓1,007 838 670 838 1,007 1,175 1,343 1,016	-11 ↑ 37 ↑ 13 ↑ -6 ↑-19 ↑ -2 -18 ↑-12 ↑ 12 ↑ 100 -17 ↑ 2 ↑ 1 ↑ 10 ↑-31 ↑-25	.2545 .2533 .2303 .2012 .2000 .2976 .2473 .2606 .2776 .2776 .2727 .2473 .2315 .7606	60,290 60,400 60,320 60 60 No flutter Flutter 60 and 760 60 and 155 Flutter 60 and 750 Flutter Flutter 60 and 1750	Min. flutter q Frequency not determined Frequency not determined Frequency not determined
<u></u>	8 8 8 9 9 10 10 11 11 12 12 12 12 12 12 12	28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46	1.72 1.72 1.72 1.72 1.96 2.11 2.62 2.62 2.62 1.72 1.72 1.72 1.72 1.72	↑ 677 683 685 671 ↑ 678 710 ↑ 813 ↓ 589 ↑ 577 581 312 ↑ 408 408 814 1,017 1,193 1,222 1,428 1,428	↓-32 ↓-20 ↓-29 ↓-26 ↓-16 ↓-19 ↓-19 ↓-45 ↓-26 ↓-26 ↓-39 ↓-39 ↓-31 ↓-28	.3784 .3771 .3759 .3810 .3975 .3962 .3924 .4356 .4800 .4787 .5892 .4483 .4483 .3276 .3302 .3137 .3111 .2946 .2946	Flutter 110 117 120 120 115 120 120 and 245 45 No flutter 45 and 78 103 97 165 105 175 115	Frequency not determined Flutter stopped Flutter stopped Flutter stopped Buckled condition

 $^{^{\}mathbf{a}}\text{Arrows}$ pointing up indicate an increasing value; arrows pointing down indicate a decreasing value.

TABLE III.- TEST RESULTS - Concluded

Panel	Run	Point	Mach number	q, lb/sq ft (a)	Δp , $1b/sq$ ft (a)	$\left(\frac{\beta E}{q}\right)^{1/3} \frac{t}{l}$	Flutter frequency, cps	Comments
14	12 13 13 13 13 13 13 13	47 48 49 50 51 52 53 54 55	1.72 2.11 2.11 2.11 2.11 2.11 2.11 2.11	1,599 1,007 1,175 1,343 1,508 1,508 1,677 1,845	66 ↓-30 ↓-23 ↓-34 ↓-21 ↓-22 ↓-25 ↓-23 ↓-24	0.2844 .3873 .3644 .3467 .3314 .3187 .3187 .3073 .2971	760 62 72 78 88 89 83 100	Unbuckled Buckled condition
5	14	56	1.96	2,625	Vary ±100	.2565	No flutter	Max. q
6	15 16	57 58	1.72 1.96	2,100 2,625	Vary ±100 Vary ±100		No flutter No flutter	Max. q Max. q
7	17 18	59 60	1.72 1.96	1,295 1,745	Vary ±100 Vary ±100	•3635 •3505	No flutter No flutter	Max. q Max. q
8	19	61	1.96	1,740	Vary ±100	.8876	No flutter	Max. q
9	20 20 21	62 63 64	1.96 1.96 1.72	1,098 1,098 900	↓-60 ↑ 0 -50	.4086 .4086 .4103	230 No flutter 240	Min. flutter q; intermittent flutter
	21 21 21 21 21	65 66 67 68 69	1.72 1.72 1.72 1.72 1.72	1,010 1,050 1,110 1,180 1,445	↓-50 ↓-50 ↓-50 ↓-50 ↓-50	•3947 •3898 •3827 •3727 •3504	240 240 240 240 240	Intermitted Traver
10	22 22 22 22 23 23 23 23	70 71 72 73 74 75 76 77	1.96 1.96 1.96 1.96 1.96 1.72 1.72	↑ 915 1,025 1,097 1,097 1,098 ↑ 857 877 877	0 6 4 2 0 0 5 5 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1	.1322 .1278 .1252 .1252 .1252 .1275 .1265 .1265	10 ⁴ 112 112 and 220 280 105 280 280 125 150	Min. flutter q
11	24 24	79 80	1.72	↑ 297 ↑ 270	0	.5030 .5190	159 159	Panel initially buckled Min. flutter q
	25 25	81 82	1.96	↑ 292 ↑ 296	0	•5382 •5382	145 140	Min. flutter q

 $^{^{\}rm a}\!\text{Arrows}$ pointing up indicate an increasing value; arrows pointing down indicate a decreasing value.

NASA TN D-1600 National Aeronautics and Space Administration. EXPERIMENTAL PANEL FLUTTER RESULTS FOR SOME FLAT AND CURVED TITANIUM SKIN PANELS	I. Presnell, John G., Jr. II. McKinney, R. L. III. NASA TN D-1600	NASA TN D-1600 National Aeronautics and Space Administration. EXPERIMENTAL PANEL FLUTTER RESULTS FOR SOME FLAT AND CURVED TITANIUM SKIN PANELS	I. Presnell, John G., Jr. II. McKinney, R. L. III. NASA TN D-1600
A1 SUFEKSONIC SPEEDS. John G. Presnell, Jr., and R. L. McKinney. January 1963. 16p. OTS price, \$0.50. (NASA TECHNICAL NOTE D-1600)		AT SUPERSONIC SPEEDS. John G. Presnell, Jr., and R. L. McKinney. January 1963. 16p. OTS price, \$0.50. (NASA TECHNICAL NOTE D-1600)	
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	NASA		NASA